Date:

Friday, 11/18/2005 3:19:30 PM

User:

Linda Lacelle

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

SPLIT-2

: DART 4-MAN AFT FACING SHOULDER MARNESS

Qty:

Each

H = 40

: D412702025

: N/A

:PIA

:NIA

: 12/20/2005

: N/A

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 24833

Estimate Number

: 10410

P.O. Number This Issue

Prsht Rev.

First Issue

Written By

Previous Run

: WIA

: 11/18/2005

: NC

S.O. No. : NA

Type

: NIA

: MACHINED PARTS

: NIA

See Comment

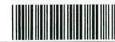
Checked & Approved By Comment

: Est Rev:A 05.09.01

New issue KJ/JLM

Additional Product

Job Number:



Seq. #:

Description:

1.0

DOCUMENT CONTROL



Photocopy bluefile and create labels per PPP D412-702-025 CHG001

2.0

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D31981 Fitting



Comment: Qty.: 4.0000 Each(s)/Unit Total:

20.0000 Each(s)



Qty Part Number Description

Batch

4 D3198-1

Fitting

Badery Amix 8×824632

B 24133 HMLY

4.0

D3446043

Harness Assembly



Comment: Qty.:

4.0000 Each(s)/Unit Total:

20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

4 D3446-043



Harness Assembly Bay 198

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN AFT FACING SHOULDER HARNESS

Job Number: 24833

Part Number: D412702025

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

AN45A

Bolt



4.0000 Each(s)/Unit Total: 20.0000 Each(s) Comment: Qty.:

Pick: Packing Kit

Qty Part Number Description

Batch

4 AN4-5A

Bolt 18729

6.0

AN420A





Comment: Qty.: 8.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

8 AN4-20A

M12082 Bolt

Batch

7.0

AN960JD416

Washer





Comment: Qty.:

20.0000 Each(s)/Unit Total: 100.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

20 AN960JD416

Washer M18136

8.0

MS21042L4



Comment: Qty.: 12.0000 Each(s)/Unit Total: 60.0000 Each(s)

Identify and pack for shipping as per PPP D412-702-025

Pick: Packing Kit

Qty Part Number Description

Batch

12 MS21042L4

Nut (or -4) 17997

9.0

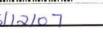
QC4

INSPECT 100% KITS FOR COMPLETENESS





Comment: INSPECT 100% KITS FOR COMPLETENESS



10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Location:

REU PRAFT

10 00/1/07

Friday, 11/18/2005 3:19:30 PM Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN AFT FACING SHOULDER HARNESS

Job Number: 24833

Part Number: D412702025

Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT

Inspection Level 21

SUR OSTIZOS (Z

05/12/08

Job Completion



Job Costing Report

Dart Aerospace Ltd.

Nov 17, 2005 03:30 pm

Hawkesbury

Department Code:

Work Order No : 0024833
Project Name : D412-702-025
Project For : WK550

Burden Flags : NNNNNNN

Work Order Type : Main .

WO Status : Open

Main WO Number :

House Part Number: *D412-702-025

Invoice State : Not Invoiced

Description : 4 Man Shoulder Harness

Invoice Date : Invoice Number :

Manufactured : Yes

Invoice Amount :

Amount Req'd: 5
Amount Done: 0

Order Entry No :

Amount Done : 0 Start Date : 11-17-05

OE Value : 0.00

Start Date Est Finish Date : 12-20-05

Est Margin : 0.000%

Act Finish Date : Drawings Regd : No

Actual Margin : 0.000%

Ok for Approval : Approval Rec'd :

\$0 Posted to Finished Goods

	7	Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	•	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
				======		
Burden	:	0.00	0.00	0.00		
Total Cost	:	0.00	0.00	0.00		
Margin	:	0.000	0.000			
Selling Cost	:	0.00	0.00			

Estimated Actual Labour Hrs/Amount Done : 0.00 0.00 Profits/(Loss) : 0.00 0.00